## ittelfuse xpertise Applied | Answers Delivered

# 312/318 Series Lead-Free 3AG, Fast-Acting Fuse



### Agency Approvals

Agency	Agency File Number	Ampere Range
(h)	E10480	0.062A - 25A
SP.	29862	312 Series: 0.062A - 30A 318 Series: 0.062A - 10A
	(312 Series) NBK040205-E10480B NBK040205-E10480F (318 Series) NBK040205-E10480D NBK040205-E10480H	1A - 5A 6A - 10A 1A - 5A 6A - 10A
c <b>FL</b> ®us	E10480	318 Series: 12A - 30A
K	SU05001-6008 SU05001-5005 SU05001-5006	1A - 2A 3A - 6A 7A - 10A
Œ	N/A	0.062A - 10A

### Description

The 3AG Fast-Acting Fuse solves a broad range of application requirements while offering reliable performance and cost-effective circuit protection.

### Features

- In accordance with UL Standard 248-14
- RoHS compliant and Lead-free

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• Available in cartridge and axial lead format and with various forming dimensions

### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

# **Electrical Characteristics for Series**

### **Additional Information** .⊎. Datasheet Accessories 312 & 318 Series Resources Samples 312 Series 312 Series 312 Series

Ψ Datasheet 318 Series





Samples 318 Series

For recommended fuse accessories for this product series, see '<u>Recommended Accessories</u>' section.

Resources

318 Series

% of Ampere Rating	Ampere Rating	OpeningTime
100%	0.062A – 35A	4 hours, Minimum
135%	0.062A – 35A	1 hour, Maximum
	0.062A – 10A	5 sec., Maximum
200%	12A – 30A	10 sec., Maximum
	35A	20 sec., Maximum

# Axial Lead & Cartridge Fuses

3AG > Fast Acting > 312/318 Series



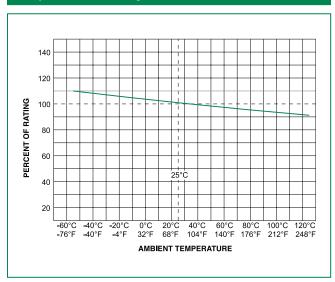
		Voltage		Nominal	Nominal	Agency Approvals					
Codo   Poting (A)   Rati	Rating (V)	ting Boting	Cold Resistance (Ohms)	Melting I <sup>2</sup> t (A <sup>2</sup> sec)	( <sup>U</sup> L)	c <b>N</b> us	K.	PS E	<b>()</b>	(6	
.062	0.062	250		24.7000	0.000249	х				х	x
.100	0.1	250		11.2800	0.00171	х				х	x
.125	0.125	250		7.1450	0.00289	х				х	x
.150	0.15	250		5.1300	0.00550	х				х	x
.175	0.175	250		3.8750	0.00960	х				х	x
.187	0.187	250		3.4200	0.0128	х				х	x
.200	0.2	250	35A@250Vac	3.0200	0.0165	х				x	x
.250	0.25	250	10KA@125Vac	2.0100	0.0355	x				х	x
.300	0.3	250		1.4050	0.0689	х				x	x
.375	0.375	250		0.8250	0.185	x				x	x
.500	0.5	250		0.4980	0.483	х				х	x
.600	.6	250		0.3620	0.880	х	İ			х	x
.750	0.75	250		0.2445	1.84	х	İ			х	x
001.	1	250		0.1900	0.760	х		x	x	х	x
1.25	1.25	250		0.1385	1.45	х		х	x	х	x
01.5	1.5	250		0.1036	2.35	х	İ		x	х	x
01.6	1.6	250		0.0934	2.80	х		х	x	х	x
1.75	1.75	250		0.0856	3.60	х			x	х	x
01.8	1.8	250	100A@250Vac 10KA@125Vac	0.0825	3.85	х			x	x	x
002.	2	250	IUKA@125Vac	0.0704	5.20	х		х	x	x	x
2.25	2.25	250		0.0594	7.20	х		х	x	x	x
02.5	2.5	250		0.0513	9.54	х		x	x	x	x
003.	3	250		0.0427	14.0	х		х	x	x	x
004.	4	250		0.0293	28.5	х		х	x	x	x
005.	5	250		0.0224	50.0	х		х	x	x	x
006.	6	250	200A@250Vac	0.0178	118.0	х		х	x	x	x
007.	7	250	10KA@125Vac	0.0146	81.0	х		х	x	x	x
008.	8	250		0.0122	166.0	x		х	X	x	x
010.	10	250		0.0093	298.0	x		х	x	x	x
012.	12	32		0.0072	234.6	x	x**			x	
015.	15	32		0.0052	490.5	x	X**			x	
020.	20	32	300A@32 Vac	0.0035	1414	x	X**			x	
025.	25	32		0.0024	2041	Х	X**			х	
030.	30	32		0.0019	3717		X**			x	
035.	35	32		0.0013	7531						

NOTES:

\*\* For 318 Series 12A to 30A, the agency approval is only cURus.



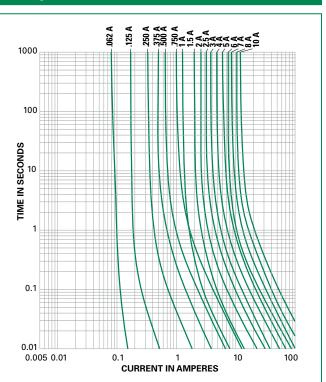
### **Temperature Re-rating Curve**



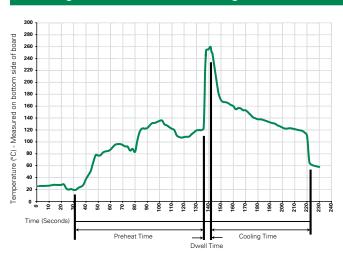
Note:

Rerating depicted in this curve is in addition to the industry practice derating of 25% for continuous operation.

### **Average Time Current Curves**



Please contact Littelfuse for more details on those T-C Curves of other ampere ratings which are not published.



### Soldering Parameters - Wave Soldering

### Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

# Note: These devices are not recommended for IR or Convection Reflow process.

# Axial Lead & Cartridge Fuses

3AG > Fast Acting > 312/318 Series

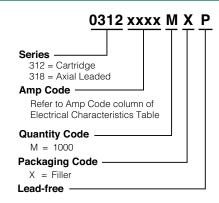


### **Product Characteristics**

Materials	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper				
Terminal Strength	MIL-STD-202, Method 211, Test Condition A				
Solderability	MIL-STD-202 method 208				
Product Marking	Cap1: Brand logo, current and voltag ratings Cap2: Series and agency approval marks				
Solderability	Test Condition A MIL-STD-202 method 208 Cap1: Brand logo, current and volta ratings Cap2: Series and agency approval				

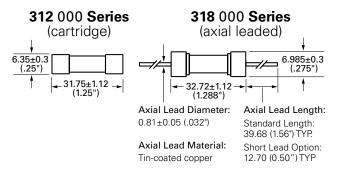
Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles -65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A: High RH (95%), and Elevated temperature (40°C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

### Part Numbering System



### Dimensions

Measurements displayed in millimeters (inches)



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width	
312 Series					
Bulk	N/A	1000	MX	N/A	
Bulk	N/A	100	HX	N/A	
318 Series					
Bulk	N/A	1000	MX	N/A	
Bulk	N/A	100	HX	N/A	
Bulk	N/A	1000	MXB	N/A	



### **Recommended Accessories**

Accessory Type	Series	Description		Max Application Amperage
	<u>155100</u>	Twist-Lock In-Line Fuseholder	32	20
Holder	342 Traditional Panel Mount Fuseholder		250	20
noidei	<u>346</u>	Panel Mount Flip-Top Shock-Safe Fuseholder	250	15
345		Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options	250	20
Block	<u>354</u>	54 Low Profile OMNI-BLOK® Fuse Block		30
Вюск <u>359</u>		High Current Screw Terminal Fuse Block	600	30
Clin	<u>122</u>	High Current Traditional PC Board Fuse Clip		30
Clip <u>101</u>		Rivet/Eyelet Type Fuse Clip	1000	15

Notes: 1. Do not use in applications above rating. 2. Please refer to fuseholder data sheet for specific re-rating information. 3. Please contact factory for applications greater than the max voltage and amperage shown.